

-1-

# Description

Modified sarcosine oxidase, process for producing the same and  
reagent composition using the same

5

## TECHNICAL FIELD

The present invention relates to sarcosine oxidase obtained by modifying a protein having a sarcosine oxidase activity by a protein engineering technique, characterized by having an improved stability in the state of a liquid, an excellent substrate specificity and a lowered action on proline, as well as a process for producing sarcosine oxidase and a reagent composition by the use thereof.

## 15 BACKGROUND ART

Sarcosine oxidase (EC 1.5.3.1) is used as an enzyme for measuring creatine and creatinine in the body fluid, which are clinical indicators of diagnosis of muscular diseases and renal diseases, together with the other enzymes such as creatininase, creatinase and peroxidase. Sarcosine oxidase acts on sarcosine which is a substrate in the presence of water and oxygen to produce glycine, formaldehyde and hydrogen peroxide.

It has been known that such sarcosine oxidase is produced by bacteria belonging to genera *Bacillus* (JP-54-52789-A, JP-61-162174-A), *Corynebacterium* (J. Biochem., 89:599, 1981), *Cylindrocarpus* (JP-56-92790-A), *Pseudomonas* (JP-60-43379-A), and *Arthrobacter* (JP-2-265478-A). Technology to produce sarcosine oxidase on a large scale using a host such as *Escherichia coli* with a sarcosine oxidase gene obtained from these bacteria by a gene engineering technique has been also reported (JP-5-115281-A, JP-6-113840-A, JP-8-238087-A).

Along with recent liquefied reagents for clinical diagnosis, various stabilization methods of reagent components in a liquid have been investigated, and also for sarcosine oxidase used for reagents for measuring creatinine and creatine, one which is

35

excellent in stability in the liquid has been desired. Our group previously reported a mutant type of sarcosine oxidase whose stability for metal ions was improved by modifying a wild type of sarcosine oxidase in a protein engineering manner (see e.g., JP-  
5 7-163341), but concerning long term storage stability in a diagnostic reagent, more improvement has been anticipated.

Furthermore, it has been known that conventional sarcosine oxidase also acts on proline which is one amino acid present in blood, and it has been pointed out that this can cause a true or  
10 false difference upon measuring creatinine and creatine (Rinsho Kagaku, 20:144-152, 1991; Seibutsu Shiryo Bunseki, 17:332-337, 1994). In order to solve this problem, our group reported sarcosine oxidase having a lowered action on proline by modifying the wild type of sarcosine oxidase in the protein engineering  
15 manner (JP-10-248572-A), but the action thereof on sarcosine which is an original substrate has been unclear, and more improvement has been desired.

It is an object of the present invention to provide modified sarcosine oxidase having an improved stability in a  
20 liquid.

It is another object of the present invention to provide sarcosine oxidase having a low reactivity to proline and having an excellent substrate specificity.

It is another object of the present invention to provide  
25 sarcosine oxidase having a lowered action on proline.

#### DISCLOSURE OF THE INVENTION

As a result of an extensive study for accomplishing the above objects, the present inventors have found that sarcosine  
30 oxidase can be modified to have an improved stability in a liquid or have a lowered action on proline without impairing an action on sarcosine.

Furthermore, the present inventors have found that sarcosine oxidase can be modified to keep high affinity with  
35 sarcosine and have the lowered action on L-proline, and thereby

completed the present invention.

That is, the present invention is composed of the following constitution.

[1] Modified sarcosine oxidase which is a protein  
5 converted by adding, deleting, inserting or substituting at least one amino acid in an amino acid sequence constituting a protein having a sarcosine oxidase activity, characterized by having the sarcosine oxidase activity and having an improved stability in a liquid compared with one before conversion.

10 [2] The modified sarcosine oxidase according to [1] characterized in that at least one amino acid in the amino acid sequence constituting the protein having the sarcosine oxidase activity is substituted with other amino acid.

[3] The modified sarcosine oxidase according to [1]  
15 wherein the protein having the sarcosine oxidase activity has homology of 50% or more to the amino acid sequence according to SEQ ID NO:1.

[4] The modified sarcosine oxidase according to [1]  
wherein the protein having the sarcosine oxidase activity has  
20 homology of 80% or more to the amino acid sequence according to SEQ ID NO:1.

[5] The modified sarcosine oxidase according to [1]  
wherein the protein having the sarcosine oxidase activity has the amino acid sequence according to SEQ ID NO:1.

25 [6] The modified sarcosine oxidase according to [1] characterized in that at least one amino acid in a region corresponding to positions 155 to 250 in the amino acid sequence according to SEQ ID NO:1 is substituted with other amino acid.

[7] The modified sarcosine oxidase according to [1]  
30 characterized in that at least one amino acid in a region corresponding to positions 82 to 92 or 354 to 366 in the amino acid sequence according to SEQ ID NO:1 is substituted with other amino acid.

[8] The modified sarcosine oxidase according to [1]  
35 characterized in that at least one amino acid selected from the

group consisting of regions corresponding to positions 89, 155, 166, 204, 213, 233, 240, 250 and 364 in the amino acid sequence according to SEQ ID NO:1 is substituted with other amino acid.

[9] The modified sarcosine oxidase according to [1]  
5 characterized in that lysine at position 89 in the amino acid sequence according to SEQ ID NO:1 is substituted with arginine.

[10] The modified sarcosine oxidase according to [1]  
characterized in that cysteine at position 155 in the amino acid sequence according to SEQ ID NO:1 is substituted with isoleucine.

10 [11] The modified sarcosine oxidase according to [1]  
characterized in that asparagine at position 166 in the amino acid sequence according to SEQ ID NO:1 is substituted with lysine.

[12] The modified sarcosine oxidase according to [1]  
characterized in that methionine at position 204 in the amino  
15 acid sequence according to SEQ ID NO:1 is substituted with alanine.

[13] The modified sarcosine oxidase according to [1]  
characterized in that serine at position 213 in the amino acid sequence according to SEQ ID NO:1 is substituted with proline.

20 [14] The modified sarcosine oxidase according to [1]  
characterized in that cysteine at position 233 in the amino acid sequence according to SEQ ID NO:1 is substituted with serine.

[15] The modified sarcosine oxidase according to [1]  
characterized in that asparagine at position 240 in the amino  
25 acid sequence according to SEQ ID NO:1 is substituted with tyrosine.

[16] The modified sarcosine oxidase according to [1]  
characterized in that glutamic acid at position 250 in the amino acid sequence according to SEQ ID NO:1 is substituted with  
30 glutamine.

[17] The modified sarcosine oxidase according to [1]  
characterized in that alanine at position 364 in the amino acid sequence according to SEQ ID NO:1 is substituted with valine.

[18] Modified sarcosine oxidase which is a protein  
35 converted by adding, deleting, inserting or substituting at least

one amino acid in an amino acid sequence constituting a protein having a sarcosine oxidase activity, characterized by having the sarcosine oxidase activity and having a lowered action on L-proline compared with one before conversion.

5        [19] The modified sarcosine oxidase according to [18] characterized in that at least one amino acid in the amino acid sequence constituting the protein having the sarcosine oxidase activity is substituted with other amino acid.

10        [20] The modified sarcosine oxidase according to [18] wherein the protein having the sarcosine oxidase activity has homology of 50% or more to the amino acid sequence according to SEQ ID NO:1.

15        [21] The modified sarcosine oxidase according to [18] wherein the protein having the sarcosine oxidase activity has homology of 80% or more to the amino acid sequence according to SEQ ID NO:1.

      [22] The modified sarcosine oxidase according to [18] wherein the protein having the sarcosine oxidase activity has the amino acid sequence according to SEQ ID NO:1.

20        [23] The modified sarcosine oxidase according to [18] characterized in that at least one amino acid at positions 82 to 152 and 216 to 328 in the amino acid sequence according to SEQ ID NO:1 is substituted with other amino acid.

25        [24] The modified sarcosine oxidase according to [18] characterized in that at least one amino acid at positions 82 to 97 and 313 to 328 in the amino acid sequence according to SEQ ID NO:1 is substituted with other amino acid.

30        [25] The modified sarcosine oxidase according to [18] characterized in that at least one amino acid selected from the group consisting of positions 89, 94 and 322 in the amino acid sequence according to SEQ ID NO:1 is substituted with other amino acid.

35        [26] The modified sarcosine oxidase according to [18] characterized in that lysine at position 89 in the amino acid sequence according to SEQ ID NO:1 is substituted with arginine.

[27] The modified sarcosine oxidase according to [18] characterized in that valine at position 94 in the amino acid sequence according to SEQ ID NO:1 is substituted with glycine.

[28] The modified sarcosine oxidase according to [18]  
5 characterized in that lysine at position 322 in the amino acid sequence according to SEQ ID NO:1 is substituted with arginine.

[29] The modified sarcosine oxidase according to [18] characterized in that a  $K_m$  value for sarcosine after the modification is within 3 times compared with the unmodified one.

10 [30] The modified sarcosine oxidase according to [18] characterized in that a  $K_m$  value for sarcosine after the modification is within 1.5 times compared with the unmodified one.

[31] Sarcosine oxidase characterized by having at least one of the following characteristics under a measurement  
15 condition at 37°C and pH 8.0:

action on L-proline: 0.7% or less based on sarcosine; and  
 $K_m$  value for L-proline: 150 mM or more.

[32] The sarcosine oxidase according to [31] characterized by having at least one of the following  
20 characteristics under a measurement condition at 37°C and pH 8.0:  
action on L-proline: 0.5% or less based on sarcosine; and  
 $K_m$  value for L-proline: 200 mM or more.

[33] The sarcosine oxidase according to [31] wherein the  $K_m$  value for sarcosine is 10 mM or less.

25 [34] The sarcosine oxidase according to [31] wherein the  $K_m$  value for sarcosine is 5 mM or less.

[35] A gene encoding the modified sarcosine oxidase according to any one of [1] to [17] and [18] to [30].

[36] A vector containing the gene according to [35].

30 [37] A transformant transformed with the vector according to [36].

[38] A process for producing modified sarcosine oxidase characterized in that the transformant according to [37] is cultured and the sarcosine oxidase is collected from the culture.

35 [39] A process for producing modified sarcosine oxidase

which is excellent in substrate specificity, characterized in that a microorganism having a production capacity of the sarcosine oxidase according to any one of [31] to [34] is cultured and the sarcosine oxidase is collected from the culture.

5       [40] A reagent for measuring creatine containing the sarcosine oxidase according to any one of [1] to [17], [18] to [30] and [31] to [34].

          [41] A reagent for measuring creatinine containing the sarcosine oxidase according to any one of [1] to [17], [18] to  
10   [30] and [31] to [34].

The present invention will be described in detail below.

The modified sarcosine oxidase of the present invention is useful for analysis of creatine and creatinine in the clinical  
15   examination field.

One embodiment of the present invention is a protein modified by addition, deletion, insertion or substitution of at least one amino acid in an amino acid sequence constituting a protein having a sarcosine oxidase activity, and modified  
20   sarcosine oxidase characterized by having the sarcosine oxidase activity, an improved stability in a liquid compared with an unmodified one, a sufficiently lowered action on proline compared with sarcosine which is an original substrate, or having the sarcosine oxidase activity and a lowered action on proline  
25   compared with the unmodified one.

The action on proline can be obtained by a relative ratio (%) of an enzymatic activity using L-proline as the substrate to an enzymatic activity using sarcosine as the substrate. In the sarcosine oxidase of the present invention, the  
30   action on L-proline is 0.7% or less and preferably 0.5% or less based on the action on sarcosine.

In another embodiment of the present invention, the sarcosine oxidase has a high  $K_m$  value (Michaelis-Menten constant) for proline, and is unlikely to be affected by proline in a  
35   sample when applied to a reagent for measuring creatinine and

creatine. The sarcosine oxidase of the present invention has the  $K_m$  value of 150 mM or more and preferably 200 mM or more for L-proline.

In another embodiment of the present invention, the  
5 sarcosine oxidase of the present invention has the  $K_m$  value of preferably 10 mM or less and more preferably 5 mM or less for sarcosine in terms of suppressing a necessary amount to be added in the measurement reagent and taking advantage of the high substrate specificity.

10 The sarcosine oxidase of the present invention is not particularly limited as long as it has the above characters. For example, enzymes derived from microorganisms and mammals can be used. Enzymes obtained by modifying the publicly known sarcosine oxidase using gene engineering/protein engineering technology and  
15 enzymes whose property is improved by chemical modification are also included.

The modified sarcosine oxidase in one embodiment of the present invention is characterized in that the stability in the liquid is further improved compared with the unmodified one. The  
20 stability in the liquid in the present invention means, for example, a proportion of a residual enzyme activity after the modified enzyme has been dissolved in an appropriate buffer and stored at an appropriate temperature for a certain time period.

The "appropriate buffer" is not particularly limited as  
25 long as a type thereof and the temperature is selected so that sufficient buffer capacity is kept at pH of around 7 to 8 which is an optimal pH of the sarcosine oxidase. Preferably, 50 mM potassium phosphate buffer (pH 7.5) or 50 mM PIPES-NaOH buffer (pH 7.5) is selected. Furthermore, surfactants, salts, chelating  
30 agents and preservatives may be contained in the buffer if necessary.

A condition of "storage at the appropriate temperature for the certain time period" is not particularly limited, but preferably, a condition of an acceleration (harshness) test is  
35 selected with long term storage stability in a liquid diagnostic



reagent in mind. Specifically, "storage at 40°C for 3 days" or "storage at 60°C for 30 min" is included. When time permits, the storage under a cooling condition at 2 to 10°C commonly used as the temperature at which the liquid diagnostic drug is actually  
5 stored for a long time, for 6 months or more may be selected.

A concentration of the sarcosine oxidase in the storage is not particularly limited, and the concentration of 1 to 30 U/mL is preferably selected on the assumption of the concentration typically used for the diagnostic reagent. More preferably, the  
10 concentration of 5 to 20 U/mL is selected.

The "stability being further improved compared with the unmodified one" refers to that an activity keeping proportion after the storage for the certain period is higher than an activity keeping proportion of an unmodified enzyme when measured  
15 under the same condition.

One embodiment of the present invention is modified sarcosine oxidase where a residual enzyme activity proportion after storing in 50 mM potassium phosphate buffer (pH 7.5) at 60°C for 30 min is improved compared with the unmodified one. Another  
20 embodiment is the modified sarcosine oxidase where the residual enzyme activity proportion after storing in 50 mM PIPES-NaOH buffer (pH 7.5) containing 2 mM EDTA, 50 mM NaCl, 0.1% (w/v) 2-methylisothiazolone, and 0.1% (w/v) TritonX-100 at 40°C for 3 days is improved compared with the unmodified one.

25 The modified sarcosine oxidase in one embodiment of the present invention is characterized in that a reactivity to proline is lowered compared with the unmodified one. The reactivity to proline means the relative ratio of the enzyme activity using proline as the substrate to the enzyme activity  
30 using sarcosine which is the original substrate as the substrate. And, as long as the reactivity to proline is lowered, even if a specific activity using sarcosine as the substrate is changed, the enzyme is included in the modified sarcosine oxidase of the present invention. In the modified sarcosine oxidase of the  
35 present invention, the  $K_m$  value for sarcosine may be changed, but

when applied to the reagent for measuring creatinine and creatine, it causes lowered reactivity, and thus, the  $K_m$  value for sarcosine is preferably within 3 times, and more preferably within 1.5 times of that before the modification.

5        Sarcosine oxidase used for the modification of the present invention is not particularly limited, and for example, the sarcosine oxidase derived from bacteria belonging to genera *Bacillus*, *Pseudomonas* and *Corynebacterium* known publicly can be used.

10        An example in which sarcosine oxidase (JP-2-265478-A) derived from *Arthrobacter* sp. TE1826 (Accession No. 10637, Fermentation Research Institute, the Agency of Industrial Science and Technology) was modified in a protein engineering manner is shown as one example in the present invention.

15        The group of the present inventors have successfully isolated a sarcosine oxidase gene from chromosomal DNA extracted from *Arthrobacter* sp. TE1826, determined an entire DNA structure thereof (described in Journal of Fermentation and Bioengineering, Vol. 75, No. 4:239-244, 1999), successfully produced the  
20        sarcosine oxidase in transformants at a high density by a gene engineering technique, and enabled to inexpensively supply the sarcosine oxidase with high purity on a large scale (JP-6-113840-A). An amino acid sequence of the sarcosine oxidase from *Arthrobacter* sp. TE1826 is shown in SEQ ID NO:1. A DNA sequence  
25        encoding this amino acid sequence is shown in SEQ ID NO:2.

But, the present invention is not limited to the modified sarcosine oxidase having the amino acid sequence described in SEQ ID NO:1, and may be the other modified protein having the sarcosine oxidase activity. Suitable examples of the other  
30        protein having the sarcosine oxidase activity include sarcosine oxidase whose three dimensional structure is similar to that of the sarcosine oxidase having the amino acid sequence described in SEQ ID NO:1, and specifically include other proteins having 50% or more homologous amino acid sequence, more preferably 80% or  
35        more homologous amino acid sequence, and having the sarcosine

oxidase activity. This is based on the respect that enzyme proteins having 50 to 80% or more homology in the amino acid sequence and exhibiting the same catalytic activity are often similar in the three dimensional structure and often have the same amino acid residues involved in the substrate specificity and the same reaction mechanism.

In the modified sarcosine oxidase, as long as the enzyme activity and/or stability which are essence of the enzyme property of the present invention are not impaired, one or more amino acids may be further deleted, substituted or added. Specifically, one which has added a histidine tag at the N- or C-terminus of the amino acid sequence in order to simplify the purification of sarcosine oxidase is exemplified (e.g., "Jikken Igaku" 20:479-482, 2002).

The homology in the amino acid sequences in the present invention can be calculated using publicly known gene analysis software (e.g., Genetyx-win ver. 3, Genetyx Corporation). The homology refers to a percentage of identical amino acid residues in the range having similarity to the amino acid sequence to be compared.

Another embodiment of the present invention is the modified sarcosine oxidase characterized in that at least one amino acid in the amino acid sequence described in SEQ ID NO:1 is substituted with other amino acid, and having the improved stability in the liquid compared with the unmodified one.

Another embodiment of the present invention is the modified sarcosine oxidase characterized in that at least one amino acid in sites corresponding to positions 155 to 250 in the amino acid sequence from *Arthrobacter* sp. TE1826 described in SEQ ID NO:1 or sites corresponding to positions 155 to 250 in the amino acid sequence described in SEQ ID NO:1 in sarcosine oxidase from other than *Arthrobacter* sp. TE1826 is substituted with the other amino acid, and having the improved stability in the liquid compared with the unmodified one.

Another embodiment of the present invention is the modified

sarcosine oxidase characterized in that at least one amino acid in sites corresponding to positions 82 to 92 in the amino acid sequence from *Arthrobacter* sp. TE1826 described in SEQ ID NO:1 or sites corresponding to positions 82 to 92 of the amino acid sequence described in SEQ ID NO:1 in sarcosine oxidase from other than *Arthrobacter* sp. TE1826 is substituted with the other amino acid, and having the improved stability in the liquid compared with the unmodified one.

There is a report of the sarcosine oxidase whose three dimensional structure has been demonstrated by X-ray crystal analysis (e.g., "Structure" Vol. 7, No. 3:331-345, 1999). In accordance with the report, the sarcosine oxidase has the homology to the amino acid sequence described in SEQ ID NO:1, and it has been speculated that the sites corresponding to positions 82 to 92 in the amino acid sequence described in SEQ ID NO:1 which is the amino acid sequence of the sarcosine oxidase from *Arthrobacter* sp. TE1826 or the sites corresponding to positions 82 to 92 in the amino acid sequence described in SEQ ID NO:1 in sarcosine oxidase from other than *Arthrobacter* sp. TE1826 constitute a linked site of a catalytic domain and an FAD binding domain of the sarcosine oxidase.

Another embodiment of the present invention is the modified sarcosine oxidase characterized in that at least one amino acid in sites corresponding to positions 354 to 366 presumed to constitute  $\alpha$ -helix containing the position 364 in the amino acid sequence from *Arthrobacter* sp. TE1826 described in SEQ ID NO:1 or sites corresponding to positions 354 to 366 in the amino acid sequence described in SEQ ID NO:1 in the sarcosine oxidase from other than *Arthrobacter* sp. TE1826 is substituted with the other amino acid, and having the improved stability in the liquid compared with the unmodified one.

Preferable is the modified sarcosine oxidase where at least one amino acid selected from the group consisting of positions 89, 155, 166, 204, 213, 233, 240, 250 and 364 in the amino acid sequence described in SEQ ID NO:1 or corresponding positions in

the other sarcosine oxidase is substituted with the other amino acid.

More preferable is the modified sarcosine oxidase where at least one amino acid selected from the following group is substituted with the other amino acid. The modified sarcosine oxidase where lysine at position 89 is substituted with arginine, cysteine at position 155 is substituted with isoleucine, asparagine at position 166 is substituted with lysine, methionine at position 204 is substituted with alanine, serine at position 213 is substituted with proline, cysteine at position 233 is substituted with serine, asparagine at position 240 is substituted with tyrosine, glutamic acid at position 250 is substituted with glutamine or alanine at position 364 is substituted with valine is exemplified.

Another embodiment of the present invention is the modified sarcosine oxidase where the protein having the sarcosine oxidase activity has the amino acid sequence described in SEQ ID NO:1.

Another embodiment of the present invention is the modified sarcosine oxidase where at least one amino acid in a region which constitutes the catalytic domain and the linked site of the catalytic domain and the FAD binding domain is substituted with the other amino acid. It has been predicted that positions 82 to 152 and positions 216 to 328 in the amino acid sequence described in SEQ ID NO:1 constitute the catalytic domain and the linked site of the catalytic domain and the FAD binding domain of the sarcosine oxidase, from the sarcosine oxidase having the homology to the amino acid sequence described in SEQ ID NO:1, whose three dimensional structure has been demonstrated by the X-ray crystal analysis (e.g., "Structure" Vol. 7, No. 3:331-345, 1999).

Preferable is the modified sarcosine oxidase where at least one amino acid in the region which constitutes the linked site of the catalytic domain and the FAD binding domain, and a  $\beta$ -sheet structure of the catalytic domain proximal thereto is substituted with the other amino acid. It has been predicted that positions 82 to 97 and positions 313 to 328 in the amino acid sequence

described in SEQ ID NO:1 constitute the linked site of the catalytic domain and the FAD binding domain, and the  $\beta$ -sheet structure of the catalytic domain proximal thereto of the sarcosine oxidase (e.g., "Structure" Vol. 7, No. 3:331-345, 1999).

5 Another embodiment of the present invention is the modified sarcosine oxidase where at least one amino acid selected from the group consisting of positions 89, 94 and 322 in the amino acid sequence described in SEQ ID NO:1 is substituted with the other amino acid.

10 Among them, preferable is the modified sarcosine oxidase where lysine at position 89 is substituted with arginine, valine at position 94 is substituted with glycine or lysine at position 322 is substituted with arginine in the amino acid sequence described in SEQ ID NO:1.

15 Another embodiment of the present invention is a gene encoding the above modified sarcosine oxidase, a vector containing the gene, a transformant transformed with the vector, and further a process for producing the modified sarcosine oxidase characterized in that the transformant is cultured and  
20 the sarcosine oxidase is collected from the culture.

The process for producing the sarcosine oxidase of the present invention is not particularly limited, and when the publicly known enzyme is improved using the protein engineering technique, it is possible to produce by the procedure shown below.

25 As a method for modifying the amino acid sequence which constitutes the protein having the sarcosine oxidase activity, the typically performed technique for modifying gene information is used. That is, a DNA having the gene information of the modified protein is made by converting a certain base of a DNA  
30 having the gene information of the protein, or inserting or deleting a certain base. Specific methods for converting the base in the DNA molecule include the use of commercially available kits (Transformer Mutagenesis kit supplied from Clontech; EXOIII/Mung Bean Deletion Kit supplied from Stratagene;  
35 QuickChange Site Directed Mutagenesis Kit supplied from

Stratagene) or the utilization of polymerase chain reaction (PCR).

The DNA having the gene information of the produced modified protein is ligated to a plasmid and transfected into a host microorganism, which then becomes a transformant which  
5 produces the modified protein. When *Escherichia coli* is used as the host microorganism, pBluescript and pUC18 can be used as the plasmid. As the host microorganism, for example, *Escherichia coli* W3110, *Escherichia coli* C600, *Escherichia coli* JM109, *Escherichia coli* DH5 $\alpha$  and the like can be utilized. As the method for  
10 transfecting a recombinant vector into the host microorganism, when the host is the microorganism belonging to genus *Escherichia*, it is possible to employ the method in which the recombinant DNA is transfected in the presence of calcium ions, and further, an electroporation method may be used. Furthermore, commercially  
15 available competent cells (e.g., Competent High JM109 supplied from Toyobo Co., Ltd.) may be used.

The modified protein can be stably produced on a large scale by culturing the microorganism which is the transformant obtained in this way in a nutrient medium. For a culture form of  
20 the microorganism which is the transformant, a culture condition could be selected in consideration of nutritional physiological natures of the host, typically the liquid culture is often performed, but industrially, it is advantageous to perform an aeration stirring culture. As nutritious sources of the medium,  
25 those used for the culture of the microorganism can be widely used. Carbon sources may be carbon compounds capable of being utilized, and for example, glucose, sucrose, lactose, maltose, fructose, treacle, pyruvic acid and the like are used. Nitrogen sources may be usable nitrogen compounds, and for example,  
30 peptone, meat extract, yeast extract, hydrolyzed casein, alkali extract of soy bean cake, and the like are used. Additionally, phosphate salts, carbonate salts, sulfate salts, salts of magnesium, calcium, potassium, iron, manganese and zinc, certain amino acids, certain vitamins are used if necessary. A culture  
35 temperature can be appropriately changed in the range where the

bacteria grow and produce the modified protein, and in the case of *Escherichia coli* it is preferably about 20 to 42°C. A culture period is changed more or less depending on the condition, and is typically about 6 to 48 hours because the culture may be

- 5 appropriately terminated when the modified protein has been yield maximally. Medium pH can be appropriately changed in the range where the bacteria grow and produce the modified protein, and in particular is preferably about pH 6.0 to 9.0.

- The sarcosine oxidase can be collected by culturing the  
10 microorganism having the sarcosine oxidase of the present invention as a wild type enzyme under the culture condition suitable for growth of each microorganism using an appropriate nutritious medium. At that time, in order to induce the enzyme expression, it is desirable to add sarcosine, creatine and  
15 dimethyl glycine at an appropriate amount into the medium.

- A culture fluid containing microbial cells which produce the modified protein in the culture can be employed as it is and utilized, but in general, when the modified protein is present in the culture fluid in accordance with standard methods, a modified  
20 protein-containing solution is utilized after separating from the microbial cells by filtration, centrifugation and the like. When the modified protein is present in the microbial cells, the microbial cells are collected by means of filtration, centrifugation and the like from the culture, then these  
25 microbial cells are disrupted by a mechanical method or an enzymatic method such as lysosome, and if necessary the modified protein is solubilized by adding a chelating agent such as EDTA or a surfactant to separate/collect as an aqueous solution.

- The modified protein-containing solution obtained in this  
30 way may be precipitated by, for example, concentration under reduced pressure, concentration via a membrane, salting out by ammonium sulfate or sodium sulfate, or fractional precipitation by hydrophilic organic solvent such as methanol, ethanol and acetone. Treatment with heat and treatment taking advantage of  
35 isoelectric point are also effective purification means. The



purified modified protein can be obtained by gel filtration, adsorption chromatography, ion exchange chromatography or affinity chromatography by an adsorption agent and a gel filtrating agent.

5        Another embodiment of the present invention is a reagent for measuring creatine or creatinine containing the above modified sarcosine oxidase. In the reagent for measuring creatine or creatinine, an active period of the reagent can be prolonged or measurement accuracy can be enhanced by using the modified  
10    sarcosine oxidase having the improved liquid stability and the lowered action on proline. An effect degree of proline can be suppressed to less than 7% and preferably less than 5%.

      The reagent for measuring creatine of the present invention includes the modified sarcosine oxidase having the improved  
15    stability in the liquid, the small substrate specificity for proline or the lowered reaction to proline, creatine amidinohydrolase, peroxidase and a reagent for detecting hydrogen peroxide.

      The reagent for measuring creatinine includes the modified  
20    sarcosine oxidase having the improved stability in the liquid, the small substrate specificity for proline or the lowered reaction to proline, creatinine amidohydrolase, creatine amidinohydrolase, peroxidase and a reagent for detecting hydrogen peroxide.

25        The reagent for detecting hydrogen peroxide is a reagent which measures hydrogen peroxide produced by the sarcosine oxidase as a produced pigment in the presence of peroxidase, and includes an oxidative coloring reagent and if necessary a coupler such as 4-aminoantipyrine and 3-methyl-2-benzothiazolinone.

30        The reagent for detecting hydrogen peroxide of the present invention is not particularly limited, and various commercially available ones can be used. Furthermore, in the above reagent for measuring creatine or creatinine, metal salts, proteins, amino acids, sugars, organic acids and the like can be also used as  
35    stabilizing agents. Preservatives and surfactants are usually

added in the range where no harmful effect is given to reagent performance, and used together with an appropriate buffer. One or more are selected for types, concentrations and pH of the buffer depending on the purposes such as storage of each reagent ingredient and enzyme reaction, and when using any buffer, pH at the enzyme reaction is preferably in the range of 5.0 to 10.0.

In the present invention, the sarcosine oxidase activity is measured under the following condition.

<Reagents>

- 10        100 mM Tris-HCl buffer (pH 8.0) (containing 200 mM sarcosine and 0.1% Triton X-100)
- 0.1% 4-aminoantipyrine
- 0.1% phenol
- 25 U/mL peroxidase

15    <Measurement condition>

- A reaction mixture is prepared by mixing the above Tris-HCl buffer, 4-aminoantipyrine solution, phenol solution and peroxidase solution at a ratio of 5:1:2:2. The reaction mixture (1 mL) is taken to a test tube, preliminarily warmed at 37°C for about 5 min, and 0.05 mL of an enzyme solution is added to start the reaction. The reaction at 37°C is performed accurately for 10 min, then 2.0 mL of an aqueous solution of 0.25% SDS is added to stop the reaction, and an absorbance at 500 nm of this solution is measured. In a blind test, distilled water instead of the enzyme solution is added to the reagent mixture, and the same manipulation is followed to measure the absorbance. Under the above condition, an amount of the enzyme which produces 1  $\mu$ mol of hydrogen peroxide per min is made one unit. The reactivity to proline was measured as a relative ratio of activities when sarcosine in the above reagent was replaced by L-proline at the same concentration.

- In accordance with the present invention, it became possible to supply the modified sarcosine oxidase having the improved liquid stability, the modified sarcosine oxidase having the lowered action on proline, and the modified sarcosine oxidase

having the small action on L-proline and the excellent substrate specificity by modifying the protein having the sarcosine oxidase activity by the protein engineering technique. By the use of the modified sarcosine oxidase of the present invention as the enzyme  
5 for measuring creatine and creatinine in the body fluid, which are clinical indicators of the diagnosis for muscular diseases and renal diseases, it becomes possible to accurately measure creatine and creatinine without being affected by coexisting substance (e.g., proline), and the liquid stability of the  
10 reagent can be improved.

#### BEST MODE FOR CARRYING OUT THE INVENTION

The present invention will be specifically described with reference to the following Examples, but the invention is not  
15 limited thereto.

For example, among 13 types of modified sarcosine oxidases shown in Example 3A and 9 types of modified sarcosine oxidases shown in Example 3B described later, SAOM1 is a mutant where lysine at position 89 is substituted with arginine in the amino  
20 acid sequence of SEQ ID NO:1 and SAOM2 is a mutant where valine at position 94 is substituted with glycine in the amino acid sequence of SEQ ID NO:1. However, one or several amino acids may further be deleted, substituted or added within the range where the performance of the mutant is not substantially affected. This  
25 is the same for mutants other than SAOM1 and SAOM2.

#### Example 1. Construction of expression plasmid for sarcosine oxidase

An expression plasmid, pSAOEP3 for sarcosine oxidase  
30 derived from *Arthrobacter* sp. TE1826 strain was constructed in accordance with the method described in JP-7-163341-A. This expression plasmid contains an inserted DNA fragment of about 1.7 Kbp containing a gene encoding the sarcosine oxidase of TE1826 at a multiple cloning site of pUC18. A nucleotide sequence thereof  
35 is shown in SEQ ID NO:2, and an amino acid sequence of the

sarcosine oxidase deduced from the nucleotide sequence is shown in SEQ ID NO:1.

Example 2A. Preparation of modified sarcosine oxidase gene

5 A recombinant plasmid (pSAOM1A) encoding modified sarcosine oxidase where lysine at position 89 was substituted with arginine in the amino acid sequence of SEQ ID NO:1 was obtained by using the expression plasmid pSAOEP3 containing a sarcosine oxidase gene and a synthetic oligonucleotide in SEQ ID NO:3 and a synthetic oligonucleotide complementary thereto, using  
10 QuickChange™ Site-Directed Mutagenesis Kit (supplied from Stratagene), manipulating in accordance with the protocol, and further sequencing.

A recombinant plasmid (pSAOM2A) encoding modified sarcosine oxidase where cysteine at position 155 was substituted with  
15 isoleucine in the amino acid sequence of SEQ ID NO:1 was obtained by using pSAOEP3 and a synthetic oligonucleotide in SEQ ID NO:4 and a synthetic oligonucleotide complementary thereto, using QuickChange™ Site-Directed Mutagenesis Kit (supplied from Stratagene), and manipulating in the same way as in the above.

20 A recombinant plasmid (pSAOM3A) encoding modified sarcosine oxidase where asparagine at position 166 was substituted with lysine in the amino acid sequence of SEQ ID NO:1 was obtained by using pSAOEP3 and a synthetic oligonucleotide in SEQ ID NO:5 and a synthetic oligonucleotide complementary thereto, and  
25 manipulating in the same way as in the above.

A recombinant plasmid (pSAOM4A) encoding modified sarcosine oxidase where methionine at position 204 was substituted with alanine in the amino acid sequence of SEQ ID NO:1 was obtained by using pSAOEP3 and a synthetic oligonucleotide in SEQ ID NO:6 and  
30 a synthetic oligonucleotide complementary thereto, and manipulating in the same way as in the above.

A recombinant plasmid (pSAOM5A) encoding modified sarcosine oxidase where serine at position 213 was substituted with proline in the amino acid sequence of SEQ ID NO:1 was obtained by using  
35 pSAOEP3 and a synthetic oligonucleotide in SEQ ID NO:7 and a

synthetic oligonucleotide complementary thereto, and manipulating in the same way as in the above.

A recombinant plasmid (pSAOM6A) encoding modified sarcosine oxidase where cysteine at position 233 was substituted with  
5 serine in the amino acid sequence of SEQ ID NO:1 was obtained by using pSAOEP3 and a synthetic oligonucleotide in SEQ ID NO:8 and a synthetic oligonucleotide complementary thereto, and manipulating in the same way as in the above.

A recombinant plasmid (pSAOM7A) encoding modified sarcosine  
10 oxidase where asparagine at position 240 was substituted with tyrosine in the amino acid sequence of SEQ ID NO:1 was obtained by using pSAOEP3 and a synthetic oligonucleotide in SEQ ID NO:9 and a synthetic oligonucleotide complementary thereto, and manipulating in the same way as in the above.

15 A recombinant plasmid (pSAOM8A) encoding modified sarcosine oxidase where glutamic acid at position 250 was substituted with glutamine in the amino acid sequence of SEQ ID NO:1 was obtained by using pSAOEP3 and a synthetic oligonucleotide in SEQ ID NO:10 and a synthetic oligonucleotide complementary thereto, and  
20 manipulating in the same way as in the above.

A recombinant plasmid (pSAOM9A) encoding modified sarcosine oxidase where alanine at position 364 was substituted with valine in the amino acid sequence of SEQ ID NO:1 was obtained by using pSAOEP3 and a synthetic oligonucleotide in SEQ ID NO:11 and a  
25 synthetic oligonucleotide complementary thereto, and manipulating in the same way as in the above.

A recombinant plasmid (pSAOM10A) encoding modified sarcosine oxidase where lysine at position 89 was substituted with arginine and serine at position 213 was substituted with  
30 proline in the amino acid sequence of SEQ ID NO:1 was obtained by using pSAOM1A and a synthetic oligonucleotide in SEQ ID NO:7 and a synthetic oligonucleotide complementary thereto, and manipulating in the same way as in the above.

A recombinant plasmid (pSAOM11A) encoding modified  
35 sarcosine oxidase where lysine at position 89 was substituted

with arginine, serine at position 213 was substituted with proline and glutamic acid at position 250 was substituted with glutamine in the amino acid sequence of SEQ ID NO:1 was obtained by using pSAOM10A and a synthetic oligonucleotide in SEQ ID NO:10  
5 and a synthetic oligonucleotide complementary thereto, and manipulating in the same way as in the above.

A recombinant plasmid (pSAOM12A) encoding modified sarcosine oxidase where lysine at position 89 was substituted with arginine, cysteine at position 155 was substituted with  
10 isoleucine, asparagine at position 166 was substituted with lysine, serine at position 213 was substituted with proline, glutamic acid at position 250 was substituted with glutamine and alanine at position 364 was substituted with valine in the amino acid sequence of SEQ ID NO:1 was obtained by using pSAOM11A and  
15 synthetic oligonucleotides in SEQ ID NOS:4, 5, 11 and synthetic oligonucleotides complementary thereto, and manipulating in the same way as in the above.

A recombinant plasmid (pSAOM13A) encoding modified sarcosine oxidase where lysine at position 89 was substituted  
20 with arginine, methionine at position 204 was substituted with alanine, serine at position 213 was substituted with proline, cysteine at position 233 was substituted with serine, asparagine at position 240 was substituted with tyrosine, and glutamic acid at position 250 was substituted with glutamine in the amino acid  
25 sequence of SEQ ID NO:1 was obtained by using pSAOM11A and synthetic oligonucleotides in SEQ ID NOS:6, 8, 9 and synthetic oligonucleotides complementary thereto, and manipulating in the same way as in the above.

### 30 Example 3A. Preparation of modified sarcosine oxidases

Competent cells of *Escherichia coli* JM109 were transformed with each recombinant plasmid of pSAOM1A, pSAOM2A, pSAOM3A, pSAOM4A, pSAOM5A, pSAOM6A, pSAOM7A, pSAOM8A, pSAOM9A, pSAOM10A, pSAOM11A, pSAOM12A, and pSAOM13A to obtain the transformants.

35 Terrific broth (400 mL) was dispensed in a 2 L Sakaguchi

flask, autoclaved at 121°C for 20 min, cooled, and subsequently  
ampicillin separately sterilized and filtrated was added at 100  
µg/mL. A culture fluid (5 mL) of *Escherichia coli* JM109 (pSAOM1)  
previously cultured in LB medium containing 100 µg/mL of  
5 ampicillin at 30°C for 16 hours was inoculated to this medium,  
which was then cultured with aeration and stirring at 30°C for 20  
hours. At the completion of the culture, a sarcosine oxidase  
activity was about 9.5 U/mL per 1 mL of the culture fluid in the  
above activity measurement.

10 The above microbial cells were collected by centrifugation,  
suspended in 20 mM phosphate buffer (pH 7.5), subsequently  
disrupted ultrasonically, and further centrifuged to yield a  
supernatant as a crud enzyme solution. Nucleic acids were removed  
using polyethyleneimine from the resulting crude enzyme solution,  
15 ammonium sulfate fractionation was given thereto, and then  
separation and purification was performed by dialyzing with 20 mM  
phosphate buffer (pH 7.5), applying on DEAE Sepharose CL-6B  
(supplied from Amersham Bioscience) and further treating with  
heat for one hour to yield a purified enzyme preparation. The  
20 preparation obtained by the present method exhibited a nearly  
single band on SDS-PAGE. This mutant was designated as SAOM1A.

For transformants of *Escherichia coli* JM109 transformed  
with each recombinant plasmid of pSAOM2A, pSAOM3A, pSAOM4A,  
pSAOM5A, pSAOM6A, pSAOM7A, pSAOM8A, pSAOM9A, pSAOM10A, pSAOM11A,  
25 pSAOM12A, and pSAOM13A, a purified enzyme preparation was  
obtained by the same way in the above, and the obtained enzyme  
preparation was each designated as SAOM2A, SAOM3A, SAOM4A, SAOM5A,  
SAOM6A, SAOM7A, SAOM8A, SAOM9A, SAOM10A, SAOM11A, SAOM12A, and  
SAOM13A.

30

#### Comparative Example 1. Preparation of wild type sarcosine oxidase

As Comparative Example, *Escherichia coli* JM109 was  
transformed with pSAOEP3, and for the resulting transformant, a  
purified preparation of the unmodified enzyme was obtained in the  
35 same way as the above.

Example 4A. Evaluation of modified sarcosine oxidases 1

Mutant sarcosine oxidases (SAOM1A, SAOM2A, SAOM3A, SAOM4A, SAOM5A, SAOM6A, SAOM7A, SAOM8A) obtained in Example 3A and the sarcosine oxidase obtained in Comparative Example 1 were each added in 50 mM potassium phosphate buffer (pH 7.5) at 5 U/mL, and a proportion (%) of the residual enzyme activity after storing at 60°C for 30 min was measured. The results are shown in Table 1. As is shown in Table 1, it has been confirmed that the modified sarcosine oxidase of the present invention is improved in liquid stability compared with the unmodified one.

Table 1

Modified one	Mutant	Residual activity ratio (%)
SAOM1A	K89R	34
SAOM2A	C155I	46
SAOM3A	N166K	37
SAOM4A	M204A	51
SAOM5A	S213P	47
SAOM7A	N240Y	52
SAOM8A	E250Q	31
Unmodified	-	19

Example 4A. Evaluation of modified sarcosine oxidases 2

Mutant sarcosine oxidases (SAOM1A, SAOM2A, SAOM5A, SAOM6A, SAOM7A, SAOM8A SAOM9A) obtained in Example 3A and the sarcosine oxidase obtained in Comparative Example 1 were each added in IPES-NaOH buffer (pH 7.5) containing 2 mM dihydrogen disodium ethylenediamine tetraacetate, 50 mM NaCl, 0.1% (w/v) 2-methylisothiazolone (supplied from Roche Diagnostics) and 0.1% (w/v) Triton X-100 at 5 U/mL, and a proportion (%) of the residual enzyme activity after storing at 40°C for 3 days was measured. The results are shown in Table 2. As is shown in Table 2, it has been confirmed that the modified sarcosine oxidase of the present invention is improved in liquid stability compared with the unmodified one.



Table 2

Modified one	Mutant	Residual activity ratio (%)
SAOM1A	K89R	41
SAOM2A	C155I	47
SAOM5A	S213P	49
SAOM6A	C233S	72
SAOM7A	N240Y	73
SAOM8A	E250Q	40
SAOM9A	A364V	45
Unmodified	-	30

Example 5A. Evaluation of modified sarcosine oxidases 3

The stability of mutant sarcosine oxidases (SAOM1A, SAOM10A, SAOM11A, SAOM12A, SAOM13A) obtained in Example 3A and the sarcosine oxidase obtained in Comparative Example 1 in a reagent for measuring creatinine was analyzed. To 50 mM PIPES-NaOH buffer (pH 7.5) containing 1 mM dihydrogen disodium ethylenediamine tetraacetate, 50 mM sodium chloride, 0.1% (w/v) 2-methylisothiazolone (supplied from Roche Diagnostics), 0.1% (w/v) Triton X-100, 0.02% (w/v) 4-aminoantipyrine, 0.02% (w/v) TOOS (supplied from Dojindo Corporate), 100 U/mL creatinine amidohydrolase (CNH-211, supplied from Toyobo Co., Ltd.), 50 U/mL creatine amidinohydrolase (CRH-221, supplied from Toyobo Co., Ltd.), and 10 U/mL peroxidase (PEO-301, supplied from Toyobo Co., Ltd.), the above sarcosine oxidase was added at 10 U/mL, and stored at 35°C for 2 weeks, and then a proportion of the residual sarcosine oxidase activity was measured. The results are shown in Table 3. As is shown in Table 3, it has been confirmed that the modified sarcosine oxidase of the present invention is improved in liquid stability in the reagent for measuring creatinine compared with the unmodified one.

Table 3

Modified one	Mutant	Residual activity ratio (%)
SAOM1A	K89R	28
SAOM10A	K89R, S213P	44
SAOM11A	K89R, S213P, E250Q	51
SAOM12A	K89R, C155I, N166K, S213P, E250Q, A364V	77
SAOM13A	K89R, M204A, S213P, C233S, N240Y, E250Q	79
Unmodified	-	16

Example 6A. Evaluation of modified sarcosine oxidases 4

The stability of mutant sarcosine oxidases (SAOM1A, SAOM10A, SAOM11A, SAOM12A, SAOM13A) obtained in Example 3A and the sarcosine oxidase obtained in Comparative Example 1 in a reagent for measuring creatine was analyzed. To 50 mM PIPES-NaOH buffer (pH 7.5) containing 1 mM dihydrogen disodium ethylenediamine tetraacetate, 50 mM sodium chloride, 0.1% (w/v) 2-methylisothiazolone (supplied from Roche Diagnostics), 0.1% (w/v) Triton X-100, 0.02% (w/v) 4-aminoantipyrine, 0.02% (w/v) TOOS (supplied from Dojindo Corporate), 50 U/mL creatine amidinohydrolase (CRH-221, supplied from Toyobo Co., Ltd.), and 10 U/mL peroxidase (PEO-301, supplied from Toyobo Co., Ltd.), the above sarcosine oxidase was added at 10 U/mL, and stored at 35°C for 2 weeks, and then a proportion of the residual sarcosine oxidase activity was measured. The results are shown in Table 3. As is shown in Table 3, it has been confirmed that the modified sarcosine oxidase of the present invention is improved in liquid stability in the reagent for measuring creatine compared with the unmodified one.

Table 4

Modified one	Mutant	Residual activity ratio (%)
SAOM1A	K89R	31
SAOM10A	K89R, S213P	44
SAOM11A	K89R, S213P, E250Q	52
SAOM12A	K89R, C155I, N166K, S213P, E250Q, A364V	80
SAOM13A	K89R, M204A, S213P, C233S, N240Y, E250Q	77
Unmodified (control)	-	14

Example 2B. Preparation of modified sarcosine oxidase gene

A recombinant plasmid (pSAOM1B) encoding modified sarcosine  
oxidase where lysine at position 89 was substituted with arginine  
in the amino acid sequence of SEQ ID NO:1 was obtained by using  
the expression plasmid pSAOEP3 containing a sarcosine oxidase  
gene and a synthetic oligonucleotide in SEQ ID NO:3 and a  
synthetic oligonucleotide complementary thereto, using  
QuickChange™ Site-Directed Mutagenesis Kit (supplied from  
Stratagene), manipulating in accordance with the protocol, and  
further sequencing.

A recombinant plasmid (pSAOM2B) encoding modified sarcosine  
oxidase where valine at position 94 was substituted with glycine  
in the amino acid sequence of SEQ ID NO:1 was obtained by using  
pSAOEP3 and a synthetic oligonucleotide in SEQ ID NO:12 and a  
synthetic oligonucleotide complementary thereto, using  
QuickChange™ Site-Directed Mutagenesis Kit (supplied from  
Stratagene), and manipulating in the same way as in the above.

A recombinant plasmid (pSAOM3B) encoding modified sarcosine  
oxidase where lysine at position 322 was substituted with  
arginine in the amino acid sequence of SEQ ID NO:1 has was by  
using pSAOEP3 and a synthetic oligonucleotide in SEQ ID NO:13 and  
a synthetic oligonucleotide complementary thereto, and  
manipulating in the same way as in the above.

A recombinant plasmid (pSAOM4B) encoding modified sarcosine oxidase where valine at position 94 was substituted with glycine and glutamic acid at position 250 was substituted with glutamine in the amino acid sequence of SEQ ID NO:1 was obtained by using  
5 pSAOM2B and a synthetic oligonucleotide in SEQ ID NO:10 and a synthetic oligonucleotide complementary thereto, and manipulating in the same way as in the above.

A recombinant plasmid (pSAOM5B) encoding modified sarcosine oxidase where lysine at position 89 was substituted with arginine,  
10 valine at position 94 was substituted with glycine and glutamic acid at position 250 was substituted with glutamine in the amino acid sequence of SEQ ID NO:1 was obtained by using pSAOM4B and the synthetic oligonucleotide in SEQ ID NO:3 and the synthetic oligonucleotide complementary thereto, and manipulating in the  
15 same way as in the above.

A recombinant plasmid (pSAOM6B) encoding modified sarcosine oxidase where lysine at position 89 was substituted with arginine, valine at position 94 was substituted with glycine, serine at position 213 was substituted with proline and glutamic acid at  
20 position 250 was substituted with glutamine in the amino acid sequence of SEQ ID NO:1 was obtained by using pSAOM5B and a synthetic oligonucleotide in SEQ ID NO:7 and a synthetic oligonucleotide complementary thereto, and manipulating in the same way as in the above.

25 A recombinant plasmid (pSAOM7B) encoding modified sarcosine oxidase where lysine at position 89 was substituted with arginine, valine at position 94 was substituted with glycine, methionine at position 204 was substituted with alanine, serine at position 213 was substituted with proline and glutamic acid at position 250  
30 was substituted with glutamine in the amino acid sequence of SEQ ID NO:1 was obtained by using pSAOM6B and a synthetic oligonucleotide in SEQ ID NO:14 and a synthetic oligonucleotide complementary thereto, and manipulating in the same way as in the above.

35 A recombinant plasmid (pSAOM8B) encoding modified sarcosine

oxidase where lysine at position 89 was substituted with arginine, valine at position 94 was substituted with glycine, asparagine at position 166 was substituted with lysine, methionine at position 204 was substituted with alanine, serine at position 213 was substituted with proline and glutamic acid at position 250 was substituted with glutamine in the amino acid sequence of SEQ ID NO:1 was obtained by using pSAOM7B and a synthetic oligonucleotide in SEQ ID NO:5 and a synthetic oligonucleotide complementary thereto, and manipulating in the same way as in the above.

A recombinant plasmid (pSAOM9B) encoding modified sarcosine oxidase where lysine at position 89 was substituted with arginine, valine at position 94 was substituted with glycine, asparagine at position 166 was substituted with lysine, methionine at position 204 was substituted with alanine, serine at position 213 was substituted with proline, glutamic acid at position 250 was substituted with glutamine, and lysine at position 322 was substituted with arginine in the amino acid sequence of SEQ ID NO:1 was obtained by using pSAOM8B and a synthetic oligonucleotide in SEQ ID NO:13 and a synthetic oligonucleotide complementary thereto, and manipulating in the same way as in the above.

### Example 3B. Preparation of modified sarcosine oxidases

Competent cells of *Escherichia coli* JM109 were transformed with each recombinant plasmid of pSAOM1B, pSAOM2B, pSAOM3B, pSAOM4B, pSAOM5B, pSAOM6B, pSAOM7B, pSAOM8B, and pSAOM9B to obtain the transformants.

Terrific broth (400 mL) was dispensed in a 2 L Sakaguchi flask, autoclaved at 121°C for 20 min, cooled, and subsequently ampicillin separately sterilized and filtrated was added at 100 µg/mL. A culture fluid (5 mL) of *Escherichia coli* JM109 (pSAOM1) previously cultured in LB medium containing 100 µg/mL of ampicillin at 30°C for 16 hours was inoculated to this medium, which was then cultured with aeration and stirring at 30°C for 20

hours. At the completion of the culture, a sarcosine oxidase activity was about 9.5 U/mL per 1 mL of the culture fluid in the above activity measurement.

The above microbial cells were collected by centrifugation, 5 suspended in 20 mM phosphate buffer (pH 7.5), subsequently disrupted ultrasonically, and further centrifuged to yield a supernatant as a crud enzyme solution. Nucleic acids were removed using polyethyleneimine from the resulting crude enzyme solution, ammonium sulfate fractionation was given thereto, and then 10 separation and purification was performed by dialyzing with 20 mM phosphate buffer (pH 7.5), applying on DEAE Sepharose CL-6B (supplied from Amersham Bioscience) and further treating with heat for one hour to yield a purified enzyme preparation. The preparation obtained by the present method exhibited a nearly 15 single band on SDS-PAGE. This mutant was designated as SAOM1B.

For transformants of *Escherichia coli* JM109 transformed with each recombinant plasmid of pSAOM2B, pSAOM3B, pSAOM4B, pSAOM5B, pSAOM6B, pSAOM7B, pSAOM8B, and pSAOM9B, a purified enzyme preparation was obtained by the same way in the above, and 20 the obtained enzyme preparation was each designated as SAOM2B, SAOM3B, SAOM4B, SAOM5B, SAOM6B, SAOM7B, SAOM8B, and SAOM9B.

#### Example 4B. Evaluation of modified sarcosine oxidases

Various sarcosine oxidases obtained in Example 3B and Comparative Example 1 were evaluated.

25 Action on proline was calculated from a relative ratio (%) of the enzyme activity using L-proline as the substrate to the enzyme activity using sarcosine as the substrate in the above activity measurement method. Km values for sarcosine and L-proline were measured by changing the substrate concentration in 30 the above activity measurement method. The results are shown in Table 5.

As is shown in Table 5, it has been confirmed that the reactivity to proline of the modified sarcosine oxidase of the present invention is lowered compared with the unmodified one. 35 The Km values of the modified sarcosine oxidase for sarcosine was

nearly equal to or within 1.5 times of the  $K_m$  value of the unmodified sarcosine oxidase. Furthermore, it has been shown that the modified sarcosine oxidase has at least either one of the reactivity to proline of 0.7% or less or  $K_m$  value of 150 mM or more for L-proline as its property.

Table 5

Modified one	Mutant	Acting upon proline	$K_m$ value (proline)	$K_m$ value (sarcosine)
SAOM1B	K89R	0.70%	151 mM	3.4 mM
SAOM2B	V94G	0.45%	214 mM	4.1 mM
SAOM3B	K322R	0.42%	122 mM	4.7 mM
SAOM4B	V94G, E250Q	0.58%	213 mM	3.4 mM
SAOM5B	V94G, E250Q, K89R	0.55%	198 mM	3.3 mM
SAOM6B	K89R, V94G, S213P, E250Q	0.54%	210 mM	3.5 mM
SAOM7B	K89R, V94G, M204A, S213P, E250Q	0.41%	203 mM	3.4 mM
SAOM8B	K89R, V94G, N166K, M204A, S213P, E250Q	0.41%	205 mM	3.4 mM
SAOM9B	K89R, V94G, N166K, M204A, S213P, E250Q, K322R	0.28%	202 mM	4.4 mM
Unmodified (control)	-	0.85%	142 mM	3.4 mM

Example 6B. Effect of proline on reagent for measuring creatinine

Effects of proline when various sarcosine oxidases obtained in Example 3B and Comparative Example 1 were applied to the reagent for measuring creatinine were evaluated. To 300  $\mu$ L of 50 mM PIPES-NaOH buffer (pH 7.5) containing 10 U/mL sarcosine oxidase (prepared in Example 3 and Comparative Example 1), 1 mM dihydrogen disodium ethylenediamine tetraacetate, 50 mM sodium chloride, 0.1% (w/v) Triton X-100, 0.02% (w/v) 4-aminoantipyrine, 0.02% (w/v) TOOS (supplied from Dojindo Corporate), 100 U/mL creatinine amidohydrolase (CNH-211, supplied from Toyobo Co., Ltd.), 50 U/mL creatine amidinohydrolase (CRH-221, supplied from Toyobo Co., Ltd.), and 10 U/mL peroxidase (PEO-301, supplied from

Toyobo Co., Ltd.), 10  $\mu$ L of an aqueous solution of 5 mg/dL creatinine was added, reacted at 37°C, and changes of the absorbance at 546 nm were measured using Hitachi 17060 type automatic analyzer. Using an aqueous solution of 100 mg/dL L-proline instead of the aqueous solution of creatinine, the changes of the absorbance were measured by the same way as in the above. The effect of proline was calculated by a relative ratio (%) of an absorbance increase for 5 min of the reaction using L-proline as the substrate to an absorbance increase for 5 min of the reaction using creatinine as the substrate. The results are shown in Table 6. As is shown in Table 6, it has been confirmed that the effect of proline on the reagent is decreased by the use of the modified sarcosine oxidase of the present invention for the reagent for measuring creatinine.

Table 6

Modified one	Mutant	Effect of proline
SAOM1B	K89R	5.7%
SAOM2B	V94G	3.6%
SAOM3B	K322R	3.5%
SAOM4B	V94G, E250Q	3.8%
SAOM5B	V94G, E250Q, K89R	3.5%
SAOM6B	K89R, V94G, S213P, E250Q	3.4%
SAOM7B	K89R, V94G, M204A, S213P, E250Q	3.2%
SAOM8B	K89R, V94G, N166K, M204A, S213P, E250Q	3.3%
SAOM9B	K89R, V94G, N166K, M204A, S213P, E250Q, K322R	1.9%
Unmodified (control)	-	7.2%

Example 7B. Effect of proline on reagent for measuring creatine

Effects of proline when various sarcosine oxidases obtained in Example 3B and Comparative Example 1 were applied to the reagent for measuring creatine were evaluated. To 300  $\mu$ L of 50 mM PIPES-NaOH buffer (pH 7.5) containing 10 U/mL sarcosine oxidase (prepared in Example 3 and Comparative Example 1), 1 mM dihydrogen disodium ethylenediamine tetraacetate, 50 mM sodium



chloride, 0.1% (w/v) Triton X-100, 0.02% (w/v) 4-aminoantipyrine, 0.02% (w/v) TOOS (supplied from Dojindo Corporate), 50 U/mL creatine amidinohydrolase (CRH-221, supplied from Toyobo Co., Ltd.), and 10 U/mL peroxidase (PEO-301, supplied from Toyobo Co., Ltd.), 10 µL of an aqueous solution of 5 mg/dL creatine was added, reacted at 37°C, and changes of the absorbance at 546 nm were measured using Hitachi 17060 type automatic analyzer. Using an aqueous solution of 100 mg/dL L-proline instead of the aqueous solution of creatine, the changes of the absorbance were measured by the same way as in the above. The effect of proline was calculated by a relative ratio (%) of an absorbance increase for 5 min of the reaction using L-proline as the substrate to an absorbance increase for 5 min of the reaction using creatine as the substrate. The results are shown in Table 7. As is shown in Table 7, it has been confirmed that the effect of proline on the reagent is decreased by the use of the modified sarcosine oxidase of the present invention for the reagent for measuring creatine.

Table 7

Modified one	Mutant	Effect of proline
SAOM1B	K89R	5.3%
SAOM2B	V94G	3.1%
SAOM3B	K322R	3.2%
SAOM4B	V94G, E250Q	3.0%
SAOM5B	V94G, E250Q, K89R	3.4%
SAOM6B	K89R, V94G, S213P, E250Q	3.1%
SAOM7B	K89R, V94G, M204A, S213P, E250Q	2.9%
SAOM8B	K89R, V94G, N166K, M204A, S213P, E250Q	3.1%
SAOM9B	K89R, V94G, N166K, 204A, S213P, E250Q, K322R	1.9%
Unmodified (control)	-	7.0%